



Standard	S-3.2
Title	Scale Track, Standard Scale
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The Span, S, is derived by knowing S = C-F. C is the primary controlling dimension.

					Standa	ard S3.2	Guarde	ed using	Target	and Asy	mmetric	Imper	ial (ind	ch) Tole	rance			
Scale	Scale		G			С			S			F			Р		ü	Whool
could	Ratio	Ga	Gage at Frog			Check Gage			Span			Flangeway			Points			Wheel
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN	CODE
1"	1:12	4.752	0.060	0.002	4.586	0.011	0.004	4.366	0.004	0.002	0.218	0.002	0.065	4.561	0.004	0.004	0.156	1/2"
3/4"	1:16	3.502	0.038	0.002	3.353	0.014	0.004	3.172	0.004	0.002	0.179	0.002	0.046	3.325	0.004	0.004	0.125	13/32"
F	1:20.3	2.783	0.014	0.002	2.683	0.013	0.004	2.583	0.013	0.004	0.096	0.004	0.006	2.656	0.004	0.004	0.090	284
Fn3	1:20.3	1.772	0.010	0.006	1.652	0.010	0.004	1.550	0.005	0.015	0.115	0.002	0.023	1.628	0.004	0.004	0.066	250
LS	Varied	Large Scale Standards on Separate Page																
0	1:48	1.252	0.012	0.002	1.181	0.013	0.002	1.102	0.002	0.002	0.077	0.002	0.021	1.156	0.002	0.004	0.036	145
On3	1:48	0.752	0.012	0.002	0.707	0.010	0.002	0.654	0.002	0.002	0.051	0.002	0.018	0.685	0.002	0.004	0.030	116
On30	1:48	0.651	0.010	0.002	0.607	0.007	0.002	0.557	0.002	0.002	0.048	0.002	0.013	0.588	0.002	0.004	0.028	110
On2	1:48	0.502	0.009	0.002	0.457	0.007	0.002	0.407	0.002	0.002	0.048	0.002	0.012	0.438	0.002	0.004	0.028	110
S	1:64	0.885	0.010	0.002	0.841	0.007	0.002	0.791	0.002	0.002	0.048	0.002	0.013	0.822	0.002	0.004	0.030	110
Sn3	1:64	0.565	0.010	0.002	0.521	0.007	0.002	0.471	0.002	0.002	0.048	0.002	0.013	0.502	0.002	0.004	0.030	110
Sn2	1:64	0.415	0.008	0.002	0.379	0.004	0.002	0.339	0.002	0.002	0.038	0.002	0.008	0.363	0.002	0.004	0.023	88
00	1:76.2	0.752	0.009	0.002	0.707	0.007	0.002	0.657	0.002	0.002	0.048	0.002	0.012	0.688	0.002	0.004	0.028	110
HO	1:87.1	0.651	0.010	0.002	0.607	0.007	0.002	0.557	0.002	0.002	0.048	0.002	0.013	0.588	0.002	0.004	0.028	110
HOn3	1:87.1	0.415	0.008	0.002	0.379	0.004	0.002	0.339	0.002	0.002	0.038	0.002	0.008	0.363	0.002	0.004	0.023	88
HOn2	1:87.1	0.278	0.007	0.002	0.248	0.004	0.002	0.215	0.002	0.002	0.031	0.002	0.007	0.234	0.002	0.002	0.023	72
TT	1:120	0.473	0.006	0.002	0.439	0.003	0.002	0.403	0.002	0.002	0.034	0.002	0.005	0.426	0.002	0.002	0.022	79
TTn42	1:120	0.355	0.004	0.002	0.325	0.001	0.002	0.295	0.001	0.002	0.028	0.002	0.001	0.314	0.002	0.002	0.026	72
TTn3	1:120	0.302	0.004	0.002	0.272	0.002	0.002	0.242	0.002	0.002	0.028	0.002	0.002	0.260	0.002	0.002	0.022	72
N	1:160	0.355	0.004	0.002	0.325	0.001	0.002	0.295	0.001	0.002	0.028	0.002	0.001	0.314	0.002	0.002	0.022	72
Nn3	1:160	0.258	0.003	0.002	0.232	0.003	0.002	0.207	0.002	0.002	0.023	0.002	0.002	0.219	0.002	0.002	0.022	54
Nn2	1:160	0.179	0.002	0.002	0.152	0.006	0.002	0.127	0.002	0.002	0.023	0.002	0.004	0.136	0.002	0.002	0.020	54
Z	1:220	0.259	0.008	0.002	0.238	0.004	0.002	0.213	0.002	0.002	0.023	0.002	0.008	0.224	0.002	0.002	0.020	54

Track NOTES:

- 1. When wheels are used with deeper flanges see **STANDARD S-3.3**.
- 2. The F limit applies only to the wing rail, and the C limit applies only to the guard rail. Both apply to the same rail only in special work such as a crossing.
- 3. For a full discussion of minimum radius, minimum turnout and radius equivalents of degrees of curvature. etc., see **RP-7** and **RP-11**.
- 4. Guard and wing rails shall be flared to a minimum dimension across the flared flangeway end of 1.5 x Fmax. Flare angle shall not exceed 10 degrees, and the Flare must disappear before reaching the working area of its rail.
- 5. These track dimensions are more restrictive with Gmax for guarded trackwork, for general track see STANDARD S-3.1.
- 6. Metric measurements are found on page 2.
- 7. Please see S-4.2 and RP-25 Wheel Contour for the appropriate wheel profile.
- 8. O-scale frog flangeway (F) is recommended with a target for code 145 wheels at 0.071".

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					Standar	d S3.2	Guarde	ed using	Target	and As	ymmetri	c ME T	TRIC (тт) Та	oleranc	е		
Scale	Scale		G			С			S			F			Р		ц	Whool
	Ratio	Gag	je at F	rog	Ch	Check Gage			Span			Flangeway			Points			wheel
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN	CODE
1"	1:12	120.70	1.52	0.05	116.48	0.28	0.10	110.90	0.10	0.05	5.54	0.05	1.65	115.85	0.10	0.10	3.96	1/2"
3/4"	1:16	88.95	0.97	0.05	85.17	0.36	0.10	80.57	0.10	0.05	4.55	0.05	1.17	84.46	0.10	0.10	3.18	13/32"
F	1:20.3	70.69	0.36	0.05	68.15	0.33	0.10	65.61	0.33	0.10	2.44	0.10	0.15	67.46	0.10	0.10	2.29	284
Fn3	1:20.3	45.00	0.25	0.15	42.00	0.25	0.10	39.37	0.13	0.38	2.92	0.05	0.58	41.35	0.10	0.10	1.68	250
LS	Varied	Large Scale Standards on Separate Page																
0	1:48	31.80	0.30	0.05	30.00	0.33	0.05	27.99	0.05	0.05	1.96	0.05	0.53	29.36	0.05	0.10	0.91	145
On3	1:48	19.10	0.30	0.05	17.96	0.25	0.05	16.61	0.05	0.05	1.30	0.05	0.46	17.40	0.05	0.10	0.76	116
On30	1:48	16.54	0.25	0.05	15.42	0.18	0.05	14.15	0.05	0.05	1.22	0.05	0.33	14.94	0.05	0.10	0.71	110
On2	1:48	12.75	0.23	0.05	11.61	0.18	0.05	10.34	0.05	0.05	1.22	0.05	0.30	11.13	0.05	0.10	0.71	110
S	1:64	22.48	0.25	0.05	21.36	0.18	0.05	20.09	0.05	0.05	1.22	0.05	0.33	20.88	0.05	0.10	0.76	110
Sn3	1:64	14.35	0.25	0.05	13.23	0.18	0.05	11.96	0.05	0.05	1.22	0.05	0.33	12.75	0.05	0.10	0.76	110
Sn2	1:64	10.54	0.20	0.05	9.63	0.10	0.05	8.61	0.05	0.05	0.97	0.05	0.20	9.22	0.05	0.10	0.58	88
00	1:76.2	19.10	0.23	0.05	17.96	0.18	0.05	16.69	0.05	0.05	1.22	0.05	0.30	17.48	0.05	0.10	0.71	110
НО	1:87.1	16.54	0.25	0.05	15.42	0.18	0.05	14.15	0.05	0.05	1.22	0.05	0.33	14.94	0.05	0.10	0.71	110
HOn3	1:87.1	10.54	0.20	0.05	9.63	0.10	0.05	8.61	0.05	0.05	0.97	0.05	0.20	9.22	0.05	0.10	0.58	88
HOn2	1:87.1	7.06	0.18	0.05	6.30	0.10	0.05	5.46	0.05	0.05	0.79	0.05	0.18	5.94	0.05	0.05	0.58	72
TT	1:120	12.01	0.15	0.05	11.15	0.08	0.05	10.24	0.05	0.05	0.86	0.05	0.13	10.82	0.05	0.05	0.56	79
TTn42	1:120	9.02	0.10	0.05	8.26	0.03	0.05	7.49	0.03	0.05	0.71	0.05	0.03	7.98	0.05	0.05	0.66	72
TTn3	1:120	7.67	0.10	0.05	6.91	0.05	0.05	6.15	0.05	0.05	0.71	0.05	0.05	6.60	0.05	0.05	0.56	72
N	1:160	9.02	0.10	0.05	8.26	0.03	0.05	7.49	0.03	0.05	0.71	0.05	0.03	7.98	0.05	0.05	0.56	72
Nn3	1:160	6.55	0.08	0.05	5.89	0.08	0.05	5.26	0.05	0.05	0.58	0.05	0.05	5.56	0.05	0.05	0.56	54
Nn2	1:160	4.55	0.05	0.05	3.86	0.15	0.05	3.23	0.05	0.05	0.58	0.05	0.10	3.45	0.05	0.05	0.51	54
Z	1:220	6.58	0.20	0.05	6.05	0.10	0.05	5.41	0.05	0.05	0.58	0.05	0.20	5.69	0.05	0.05	0.51	54

Track NOTES:

- 1. When wheels are used with deeper flanges see STANDARD S-3.3.
- 2. The F limit applies only to the wing rail, and the C limit applies only to the guard rail. Both apply to the same rail only in special work such as a crossing.
- 3. For a full discussion of minimum radius, minimum turnout and radius equivalents of degrees of curvature. etc., see **RP-7** and **RP-11**.
- 4. Guard and wing rails shall be flared to a minimum dimension across the flared flangeway end of 1.5 x Fmax. Flare angle shall not exceed 10 degrees, and the Flare must disappear before reaching the working area of its rail.
- 5. These track dimensions are more restrictive with G_{max} for guarded trackwork, for general track see STANDARD S-3.1.
- 6. O-scale frog flangeway (F) is recommended with a target for code 145 wheels at 1,8mm.
- 7. Imperial measurements are found on page 1.





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The Span, S, is derived by knowing S = C-F. C is the primary controlling dimension.

			Standard S3.2 Guarded using Target and Asymmetric Imperial (inch) Tolerance														
Scale	Scale		G			С			S			F			Р		
ocale	Ratio	Gage at Frog			Check Gage			Span			Flangeway			Points			п
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN
LS	Varied	1.772	0.010	0.006	1.652	0.010	0.004	1.550	0.005	0.015	0.115	0.002	0.023	1.629	0.003	0.005	0.118

			Standard S3.2 Guarded using Target and Asymmetric METRIC (mm) Tolerance															
Scale	Scale		G			C			S			F			Р			
Scale	Ratio	Gage at Frog			Check Gage			Span			Flangeway			Points			п	
		Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	Target	Plus	Minus	MIN	
LS	Varied	45.01	0.25	0.15	41.96	0.25	0.10	39.37	0.13	0.38	2.92	0.05	0.58	41.38	0.08	0.13	3.00	

Track NOTES:

- 1) The term "LS" for "Large Scales" standards covers all common commercial scales running on LS 45mm gauge track (1:32, 1:29, 1:24, 1:22.5, and 1:20.3) without regard as to whether the trains are standard or narrow gauge.
- 2) Due to the inherent nature of large scale trains, the wheel and track standards for "Standard" (S-x.2) and "Deep Flange" (S-x.3) are identical except in terms of flange width and depth, thus the track H depth also is changed.
- 3) With regard to 1:20.3 (also designated "F" scale), trains built to that scale running on LS 45mm gauge track are also classified Fn3. Standards for Fn3 track and wheels are identical to those for LS, with exception given to more specific targets given for tread width and flange depth. Track standards for Fn3 are to be identical to those used for LS 45mm gauge.